

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 13.03.11 Job No.: RD4421 ADR Yes/No: N ADR Date: MRP  
 Product No.: D119-827 Created By: AP Approved By: MRP  
 Product Name: Tail Rotor Pedal Lock Checked By: MRP ECN #: 13- 538

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	N	SW/LM	
Customer Technical Support	Y	MB/DS	
Marketing	N	HM	

**Reason for Change:** Updated D4711 to Rev. C to clarify the assembly of the D4711-041 Expandable Pin Assembly since the drawing was confusing to the fabricators on the shop floor. No design change.

**Documents Affected:**  
 MDL-D119-827 REV. D  
 D4711 REV. C

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	AP	MDL-D119-827 REV. D	13.03.11 A.P
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ	D4711 REV. C	13.03.11
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ	D4711 REV. C	N/A
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D119-827-011 now at change 002	13.03.11
19	Create / Update PPP's	Y	KJ		13.03.11
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	N			
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ	D4711 REV. C	13.03.11
24	Manufacturing Licensing Agreement Update	N			

### Description / Action:

No design change to parts, changes consist of assembly clarification. All parts in stock should be inspected to ensure the expandable pins are not over expanded and assembly is as per D4711 Rev. C.  
 change is FAA approved

D4711-041 could not find 2x 94260c  
 10x 94260c updated MF 13-3-19

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_